A05-0041



National Environmental Achievement Track

Application Form

International Engine Corporation
Name of facility
Navistar International Transportation Corporation
Name of parent company (if any)
10400 West North Avenue
Street address
Street address (continued)
Melrose Park, IL 60160
City/State/Zip code

Give us information about your contact person for the National Environmental Achievement Track Program.

Name Sanjay Patel

Title Environmental Manager

Phone 708-865-4359

Fax 708-216-0628

E-mail sanjay.patel@nav-international.com

EPA needs background information on your facility to evaluate your application.

What do you need to do?

- Provide background information on your facilit
- Identify your environmental requirements.



1	What do you do or make at your facility?	Diesel Engine	
2	List the Standard Industrial Classification (SIC) code(s) or North American Industrial Classification System (NAICS) codes that you use to classify business at your facility.	SIC 3519 NAICS	
3	Does your company meet the Small Business Administration definition of a small business for your sector?	Yes	⊠ No
4	How many employees (full-time equivalents) currently work at your facility?	☐ Fewer than 50 ☐ 50-99 ☐ 100-499 ☐ 500-1,000 ☐ More than 1,000	

5	Does your facility have an EPA ID number(s)? If yes, list in the right-hand column.	Yes □ No ILD005245238
6	Identify the environmental requirements that apply to your facility. Use the Environmental Requirements Checklist, at the back of the instructions, as a reference. List your requirements to the right or enclose a completed Checklist with your application.	See Attachment
7	Check the appropriate box in the right-hand column.	☐ I've listed the requirements above. ☑ I've enclosed the Checklist with my application.
8	Optional: Is there anything else you would like to tell us about your facility?	Melrose Park Facility have a proactive environmental management program since 1990. We achieved ISO 14001 certification in November 1999. Melrose Park Plant was the First Diesel Engine Manufacturing to revieve the ISO 14001 Certification. Melrose Park Plant is six time Governor's Pollution Prevention award winner for various projects. We have a great management support and employee cooperation. Every one takes pride in improving the environment. We have different recycling programs from paper to toner cartridges to computers, etc. Melrose Park Plant has not generated any hazardous waste in 1998 and 1999. Reduce non-hazardous waste by more than 50%.

Facilities must have an operating Environmental Management System (EMS) that meets certain requirements.

Section B. Tellus about your EMS.

What do you need to do?

- Confirm that your EMS meets the Achievement Track requirements.
- Tell us if you have completed a self-assessment or have had a third-party assessment of your EMS.
- 1 Check **yes** if your EMS meets the requirements for each element below as defined in the instructions.

	a. Environmental policy		
	$\it b$. Planning	⊠ Yes	
	$\mathcal{C}.$ Implementation and operation	⊠ Yes	
	d. Checking and corrective action	Yes	
	e. Management review	Yes	
2	Have you completed at least one EMS cycle (plan-do-check-act)?	⊠ Yes	
3	Did this cycle include both an EMS and a compliance audit?	⊠ Yes	
1	Have you completed an objective self-assessment or	⊠ Yes	
	third-party assessment of your EMS?	Self-assessment	
	If yes, what method of EMS assessment did you use?	☐ GEMI	Other
		□ СЕМР	
			nent
		⊠ ISO 14001 (Certification
		☐ Other	

Facilities must show that they are committed to improving their environmental performance. This mec that you can describe past achievements and will me future commitments.

What do you need to do?

Refer to the Environmental Performance Table in the instructions to answer questions 1 and 2.



1 Describe your past achievements for at least two environmental aspects. If you need more space than is provided, attach copies of this page.

Note to small facilities: If you qualify as a small facility as defined in the instructions, you are required to report past achievement for at least one environmental aspect.

First aspect you've selected

What aspect have you selected?	What was the previous level (2 years ago)?		What is the curre	nt level?
Reduce Hazardous Waste	Quantity	Units	Quantity	Units
Disposal - Cleaning Solvent	8000	Pounds	0	Pounds

i. How is the current level an improvement over the previous level?

Decreased by 100%

ii. How did you achieve this improvement?

Substitute the product with High flash non-flammable solvent. Eliminate number of tanks in service. Altered pump-out schedules.

Second aspect you've selected

and dibect Ann As Selec	ieq_			
What aspect have you selected?	What was the previous level (2 years ago)?		What is the current level?	
Reduce VOC emissions from paint.	Quantity 3.5 pounds	Units per Gallon	Quantity 1.35 Pounds	Units Per Gallon
i. How is the current level an improvement over the previous level?				
Water Based paint with	with lower VOC - reduced emissions			
ii. How did you achieve th	is improvement?			
New State of the Art Pale with Water-based Paint.	nt line with Robotic	spray system an	d substituting the H	ligh-solids Paint

2 Select at least four environmental aspects (no more than two from any one category) from the Environmental Performance Table in the instructions and then tell us about your future commitments. If you need more space than is provided, attach copies of this section.

Note to small facilities: It you are a small facility, you are required to make commitments for at least two environmental aspects in two different categories.

First aspect you've selected

a. What is the aspect?b. Is this aspect identified as significant in your EMS?	Hazardous Material Used ☑ Yes ☐ No	pp
c. What is the current level? You may choose to state this as an absolute value or in terms of units of production or output.	Option A: Absolute value	15,000 lbs./year (1999) (Quantity/Units)

In terms of

or output

units of production

(Quantity/Units)

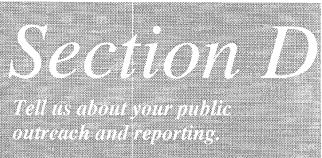
d. What is the improvement you are committing to over the next three years? You may choose to state this as an absolute value or in terms of units of production or output.	☐ Option B:	10,000 lbs, pantity/Units)
production of bulbut.	In terms of units of production (Quor output	uantity/Units)
e. How will you achieve this improvement?	The Hazardous Material is Chloronited Paraffin a Treportable chemical. Our Gaol is to reduce the usage to reduce the environmental risk and/or to eliminate by substitution and process change. The may be achieved by redesigning the application pattern of the product. It's more controlled reducing overspray. Eliminating waste by maintaining the spray equipments. Investigate different application methods in progress to even reduce this further.	
Second aspect you've selected		^
a. What is the aspect?	Total Energy Use - Natural Gas	K .
b. Is this aspect identified as significant in your EMS?	⊠ Yes □ No	
c. What is the current level? You may choose to state this as an absolute value or in terms of units of production or output.	(Que In terms of	on Therms/year antity/Units) antity/Units)
d. What is the improvement you are committing to over the next three years? You may choose to state this as an absolute value or in terms of units of production or output.	Option A: Absolute value Option B: In terms of	on Therms/year antity/Units) antity/Units)
e. Haw will you achieve this improvement?	Our intent is to reduce the Natural Gas usage by 3% by implementing various engineering projects through out the facility. Examples of project undeworks are: Steam recovery from cogen exhaust, New insulated roof and windows in building 6 & 7, New truck dock doors equipped with seals, controlling HVACs using computerized energy management system, etc.	

Third aspect you've selected			
a. What is the aspect?	Water usage (Cogen cooling tower)		
 b. Is this aspect identified as significant in your EMS? 	Yes □ No		
c. What is the current level? You may choose to state this as an absolute value or in terms of units of production or output.	Option A: Absolute value 13 Million Gallons / Yr. (Quantity/Units) Option B: In terms of units of production or output (Quantity/Units)		
d. What is the improvement you are committing to over the next three years? You may choose to state this as an absolute value or in terms of units of production or output.	 ✓ Option A: Absolute value		
e. How will you achieve this improvement?	Engineering studies indicate that introducing an acid modified program for the Cogen cooling towers will increase the number of cycles from 2.5 to 4.25. This will result in a 2.1 million gallons annual reduction in water usage and an annual savings of \$10,000.		
Fourth aspect you've selected			
a. What is the aspect?	Chemical and water usage in Test Cells		
b. Is this aspect identified as significant in your EMS?	⊠ Yes □ No		
c. What is the current level? You may choose to state this as an absolute value or in terms of units of production or output.	Option A: Absolute value 10 Gallons / Engine (Quantity/Units) Option B: In terms of units of production or output		
d. What is the improvement you are committing to over the next three years? You may choose to state this as an absolute value or in terms of units of production or output.	☐ Option A: Absolute value ☐ Option B: In terms of units of production or output ☐ Option A: 2 Gallons Solution / Engine (Quantity/Units) (Quantity/Units)		

e. How will you achieve this improvement?

The installation of a closed-loop engine coolant supply for the test cells will capture, filter, and recycle coolant solution to the engine that was previously wasted. This will result in an annual reduction of 526,400 gallons of coolant solution. 10,528 gallons of this reduction is rust preventitive. which corresponds to a \$70,642 annual saving.

Facilities must demonstrate their commitment to public outreach and performance reporting. You should hav appropriate mechanisms in place to identify communiconcerns, to communicate with the public, and to proinformation on your environmental performance.



What do you need to do?

- Describe your approach to public outreach.
- List three references who are familiar with your facility.
- 1 How do you identify and respond to community concerns?

Members of Melrose Park Chamber of Commerse, Open house, close contact with neighbors. Work with local Environmental groups. Invite neighbors for tour and inspection of the facilities.

2 How do you inform community members of important matters that affect them?

Through our Melrose Park village chamber. If necessary memos may be mailed to the community members. Keep local fire department informed about training activities, etc. Community members can reach the environmental manager through our direct phone line or through the companies commen phone line. Publish annual Envirnmental, Health and Safety report which is available to public.

3 How will you make the Achievement Track Annual Performance Report available to the public?

☐ Website www.

Open Houses

☑ Other

On call as needed and mailing list.

4	Are there any ongoing citizen suits against your facility?	Yes	⊠ No	
	If yes, describe briefly in the right-hand column.			

5 List references below

	Organization	Name	Phone number
Representative of a Community/ Citizen Group	Local Resident/Neighbor	Willliam Becker	10228 West Armitage Ave.
			Melrose Park, IL 60164
State/Local Regulator	Illinois Environmental Protection Agency	Erlinda Lozada	708-338-7969
Other community/local reference	Illinois Environmental Protection Agency Office of Pollution Prevention	Mark Gerberding	217-785-8797

Section E

Application and Participation Statement.

On behalf of International Engine Corporation, [my facility],

I certify that

- I have read and agree to the terms and conditions, as specified in the National Environmental Achievement Track Program Description and in the Application Instructions;
- I have personally examined and am familiar with the information contained in this Application (including, if attached, the Environmental Requirements Checklist). The information contained in this Application is, to the best of my knowledge and based on reasonable inquiry, true, accurate, and complete, and I have no reason to believe the facility would not meet all program requirements;
- My facility has an environmental management system (EMS), as defined in the Achievement
 Track EMS requirements, including systems to maintain compliance with all applicable federal,
 state, tribal, and local environmental requirements, in place at the facility, and the EMS will be
 maintained for the duration of the facility's participation in the program;
- My facility has conducted an objective assessment of its compliance with all applicable federal, state, tribal, and local environmental requirements, and the facility has corrected all identified instances of patential or actual noncompliance;
- Based on the foregoing compliance assessment and subsequent corrective actions (if any
 were necessary), my facility is, to the best of my knowledge and based on reasonable inquiry,
 currently in compliance with applicable federal, state, tribal, and local environmental
 requirements.

I agree that EPA's decision whether to accept participants into or remove them from the National Environmental Achievement Track is wholly discretionary, and I waive any right that may exist under any law to challenge EPA's acceptance or removal decision.

11/17/00

I am the senior facility manager and fully authorized to execute this statement on behalf of the corporation or other legal entity whose facility is applying to this program.

Signature/Date

Printed Name/Title Sanjay Patel / Environmental Manager

Facility Name Internation Engine Corporation, Melrose Park Plant

Facility Street Address 10400 West North Avenue

Facility ID Numbers ILD005245238

The National Environmental Performance Track is a U.S. Environmental Protection Agency program. Please direct inquiries to 1-888-339-PTRK or e-mail ptrack@indecon.com. Mail completed applications to:

The Performance Track Information Center c/o Industrial Economics Incorporated 2067 Massachusetts Avenue Cambridge, MA 02140

National Environmental Achievement Track

Environmental Requirements Checklist

The following Checklist is provided to assist facilities in answering Section A, "Tell us about your facility," Question 6. The Checklist is given to help facilities identify the major federal, state, tribal, and local environmental requirements applicable at their facilities. The Checklist is not intended to be an exhaustive list of all environmental requirements that may be applicable at an individual facility.

If you use this Checklist and choose to submit it with your application, fill in your facility information below and enclose the completed Checklist with your application (see instructions).

International Engine Corporation

10400 W. North Avenue

ILD005245238

if ne	ecessary)	
		Check All
<u>Air</u>	Pollution Regulations	That Apply
1.	National Emission Standards for Hazardous Air Pollutants (40 CFR 61)	
2.	Permits and Registration of Air Pollution Sources	$\overline{\boxtimes}$
3.	General Emission Standards, Prohibitions and Restrictions	$\overline{\boxtimes}$
4.	Control of Incinerators	\Box
5.	Process Industry Emission Standards	П
6.	Control of Fuel Burning Equipment	
7.	Control of VOCs	
8.	Sampling, Testing and Reporting	$\overline{\boxtimes}$
9.	Visible Emissions Standards	
10.	Control of Fugitive Dust	$\overline{\boxtimes}$
11.	Toxic Air Pollutants Control	
12.	Vehicle Emissions Inspections and Testing	
	Other Federal, State, Tribal or Local Air Pollution Regulations Not List (identify)	ted Above
13.	Emission Reduction Marketing System (ERMS)	\bowtie
14.	Title V Operation Permit	\boxtimes
<u>Haz</u>	ardous Waste Management Regulations	
1.	Identification and Listing of Hazardous Waste (40 CFR 261)	
	- Characteristic Waste	\boxtimes
	- Listed Waste	
2.	Standards Applicable to Generators of Hazardous Waste (40 CFR 262)	
	- Manifesting	\boxtimes

Facility Name

Facility Location:

Facility ID Number(s):

(attach additional sheets

	- Pre-transport requirements- Record keeping/reporting	\boxtimes
3.	11	_
	- Transfer facility requirements	
	- Manifest system and record-keeping	
4.	- Hazardous waste discharges	
4.	Standards for Owners and Operators of TSD Facilities (40 CFR 264) - General facility standards	
	- Preparedness and prevention	
	- Contingency plan and emergency procedures	
	- Manifest system, Record keeping and reporting	片
	- Groundwater protection	
	- Financial requirements	Ħ
	- Use and management of containers	Ħ
	- Tanks	
	- Waste piles	
	- Land treatment	
~	- Incinerators	
5.	Interim Status Standards for TSD Owners and Operators (40 CFR 265)	Ц
6.	Interim Standards for Owners and Operators of New Hazardous Waste Land	
7.	Disposal Facilities (40 CFR 267) Administered Permit Program (Port P) (40 CFR 270)	
7.	Administered Permit Program (Part B) (40 CFR 270)	
	Other Federal, State, Tribal or Local Hazardous Waste Management Regulated Above (identify)	ulations No
8.		ulations No
8. 9.		ulations No
9.	Listed Above (identify)	ulations Not
9. <u>Haza</u>	Listed Above (identify) ardous Materials Management	ulations Not
9. Haz :	Listed Above (identify) ardous Materials Management Control of Pollution by Oil and Hazardous Substances (33 CFR 153)	ulations No
9. <u>Haza</u>	Listed Above (identify) ardous Materials Management Control of Pollution by Oil and Hazardous Substances (33 CFR 153) Designation of Reportable Quantities and Notification of Hazardous	ulations No
9. Haza 1. 2.	Ardous Materials Management Control of Pollution by Oil and Hazardous Substances (33 CFR 153) Designation of Reportable Quantities and Notification of Hazardous Materials Spill (40 CFR 302)	ulations Not
9. Haza 1. 2.	Ardous Materials Management Control of Pollution by Oil and Hazardous Substances (33 CFR 153) Designation of Reportable Quantities and Notification of Hazardous Materials Spill (40 CFR 302) Hazardous Materials Transportation Regulations (49 CFR 172-173)	ulations Not
9. Haza 1. 2.	Listed Above (identify) ardous Materials Management Control of Pollution by Oil and Hazardous Substances (33 CFR 153) Designation of Reportable Quantities and Notification of Hazardous Materials Spill (40 CFR 302) Hazardous Materials Transportation Regulations (49 CFR 172-173) Worker Right-to-Know Regulations (29 CFR 1910.1200)	ulations Not
9. Haza 1. 2. 3. 4.	Ardous Materials Management Control of Pollution by Oil and Hazardous Substances (33 CFR 153) Designation of Reportable Quantities and Notification of Hazardous Materials Spill (40 CFR 302) Hazardous Materials Transportation Regulations (49 CFR 172-173)	ulations Not
9. Haza 1. 2. 3. 4.	Listed Above (identify) ardous Materials Management Control of Pollution by Oil and Hazardous Substances (33 CFR 153) Designation of Reportable Quantities and Notification of Hazardous Materials Spill (40 CFR 302) Hazardous Materials Transportation Regulations (49 CFR 172-173) Worker Right-to-Know Regulations (29 CFR 1910.1200) Community Right-to-Know Regulations (40 CFR 350-372)	
9. Haza 1. 2. 3. 4. 5.	Listed Above (identify) ardous Materials Management Control of Pollution by Oil and Hazardous Substances (33 CFR 153) Designation of Reportable Quantities and Notification of Hazardous Materials Spill (40 CFR 302) Hazardous Materials Transportation Regulations (49 CFR 172-173) Worker Right-to-Know Regulations (29 CFR 1910.1200)	
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4. 5.	Solid Waste Storage and Removal Requirements Disposal Requirements for Special Wastes	
	Other Federal, State, Tribal or Local Solid Waste Management Regulation Listed Above (identify)	ons Not
6.	District Troove (Identity)	
7.		
Wat	er Pollution Control Requirements	
1.	Oil Spill Prevention Control and Countermeasures (SPCC) (40 CFR 112)	\boxtimes
2.	Designation of Hazardous Substances (40 CFR 116)	\boxtimes
3.	Determination of Reportable Quantities for Hazardous Substances (40 CFR	$\overline{\boxtimes}$
	117)	
4.	NPDES Permit Requirements (40 CFR 122)	\boxtimes
5.	Toxic Pollutant Effluent Standards (40 CFR 129)	
6.	General Pretreatment Regulations for Existing and New Sources (40 CFR	
	403)	_
7.	Organic Chemicals Manufacturing Point Source Effluent Guidelines and	
	Standards (40 CFR 414)	
8.	Inorganic Chemicals Manufacturing Point Source Effluent Guidelines and	
	Standards (40 CFR 415)	
9.	Plastics and Synthetics Point Source Effluent Guidelines and Standards (40	
	CFR 416)	
10.	Water Quality Standards	
11.	Effluent Limitations for Direct Dischargers	
12.	Permit Monitoring/Reporting Requirements	
13.	Classifications and Certifications of Operators and Superintendents of	\boxtimes
	Industrial Wastewater Plants	
14.	Collection, Handling, Processing of Sewage Sludge	
15.	Oil Discharge Containment, Control and Cleanup	$\overline{\boxtimes}$
16.	Standards Applicable to Indirect Discharges (Pretreatment)	$\overline{\boxtimes}$
		,
	Other Federal, State, Tribal or Local Water Pollution Control Regulation	s Not Listed
	Above (identify)	K-3
17.	Metropolitan Water Reclamation District of Greater Chicago	\bowtie
18.		
Drin	king Water Regulations	
1.	Underground Injection and Control Regulations, Crieria and Standards (40	
	CFR 144, 146)	
2.	National Primary Drinking Water Standards (40 CFR 141)	
3.	Community Water Systems, Monitoring and Reporting Requirements (40	Ħ
- •	CFR 141)	L
4.	Permit Requirements for Appropriation/Use of Water from Surface or	
	Subsurface Sources	
5.	Underground Injection Control Requirements	

6.	Monitoring, Reporting and Record keeping Requirements for Community Water Systems	
	Other Federal, State, Tribal or Local Drinking Water Regulations Not Listed Above(identify)	
7.	, , , , , , , , , , , , , , , , , , ,	
8.		
Tox	ic Substances	
1.		
2.	Requirements (40 CFR 704) Import and Export of Chemicals (40 CFR 707)	
3.	Chemical Substances Inventory Reporting Requirements (40 CFR 710)	Ħ
4.	Chemical Information Rules (40 CFR 712)	
5.	Health and Safety Data Reporting (40 CFR 716)	\boxtimes
6. 7.	Pre-Manufacture Notifications (40 CFR 720) PCB Distribution Use, Storage and Disposal (40 CFR 761)	\square
8.	Regulations on Use of Fully Halogenated Chlorofluoroalkanes (40 CFR 762)	H
9.	Storage and Disposal of Waste Material Containing TCDD (40 CFR 775)	
	Other Federal, State, Tribal or Local Toxic Substances Regulations Not Liste (identify)	d Above
10.		
11.		
<u>Pest</u>	icide Regulations	
1.	FIFRA Pesticide Use Classification (40 CFR 162)	
2.	Procedures for Disposal and Storage of Pesticides and Containers (40 CFR 165)	
3.	Certification of Pesticide Applications (40 CFR 171)	
4.	Pesticide Licensing Requirements	
5.	Labeling of Pesticides	
6. 7.	Pesticide Sales, Permits, Records, Application and Disposal Requirements Disposal of Pesticide Containers	\vdash
8.	Restricted Use and Prohibited Pesticides	H
		ш
	Other Federal, State, Tribal or Local Pesticides Regulations Not Listed Above (identify))
9.		
10.		
Env	ironmental Clean-Up, Restoration, Corrective Action	
1.	Comprehensive Environmental Response, Compensation and Liability Act (Superfund) (identify)	
	(aprilable)	
		Ħ

2.	RCRA Corrective Action (identify)	
	Other Federal, State, Tribal or Local Environmental Clean-Up, Restoration,	
	Corrective Action Regulations Not Listed Above (identify)	
3.		П
4.		Ħ





Certificate of Registration

To securities that the Environmental Management System of

NAVISTAR INTERNATIONAL TRANSPORTATION CORP. MELROSE PARK ENGINE PLANT & TECHNICAL CENTER

10400 West North Avenue Metrose Park, II., 60160

has been assessed by NSF-18R and found to be in compliance to the following standard(s);



ISO 14001:1996

Scope of Registration:

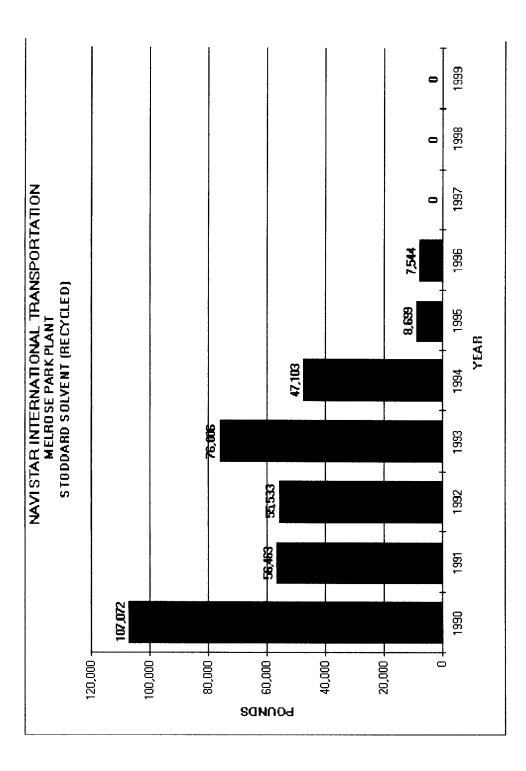
Design and manufacture of medium duty diesel engines.



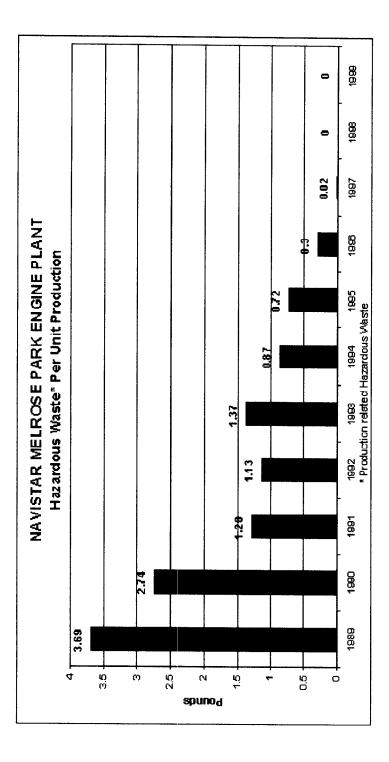
Certificate Number: 6900 E2
Certificate Issue Date: E2 02 00
Date of Initial Registration: H 18 00

Randy A. Dougherty President, NSF-ISR

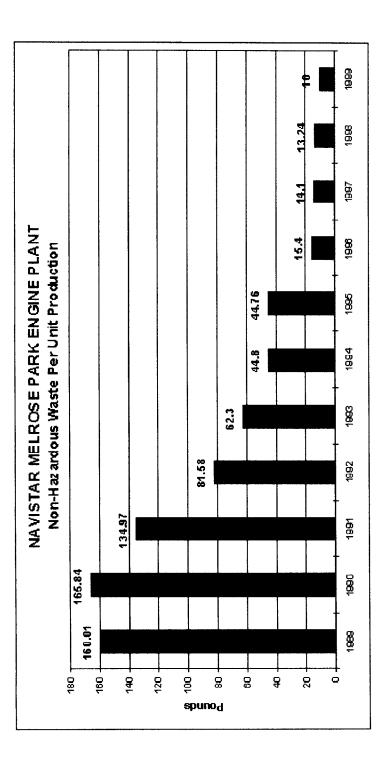




10/06/2000



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